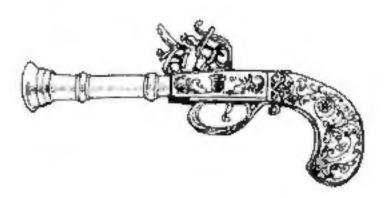


It's the 20th anniversary of One Piece!

Maybe it's time... I actually take this seriously!!! Here comes volume 86!!

-Eiichiro Oda, 2017





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.





The story of ONE PIECE 1»86

Character · 资助入物 ·



Story . 5571.

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: the New World!!

After defeating Doflamingo, Luffy and crew's next goal is to topple Kaido, an Emperor of the Sea. But a wrench is thrown into the works when Sanji leaves the crew because he's part of a political marriage to Big Mom's daughter.

As a mere cog of secret plots from both Mama and his own family, Sanjī is trapped in a bad situation with no apparent way out. When Luffy comes to get him back, Sanji clashes with his former captain, unable to speak his true feelings. Eventually, he breaks down and admits that he wants to return to the *Sunny*. But in order to do that, he needs to prevent Big Mom's true goal—the slaughter of his family! Jinbe's suggestion to tackle this tremendous challenge is to join forces with Bege, who has goals of his own...

ーワンピースー ONE PIECE vol.86 EMPEROR ASSASSINATION PLAN

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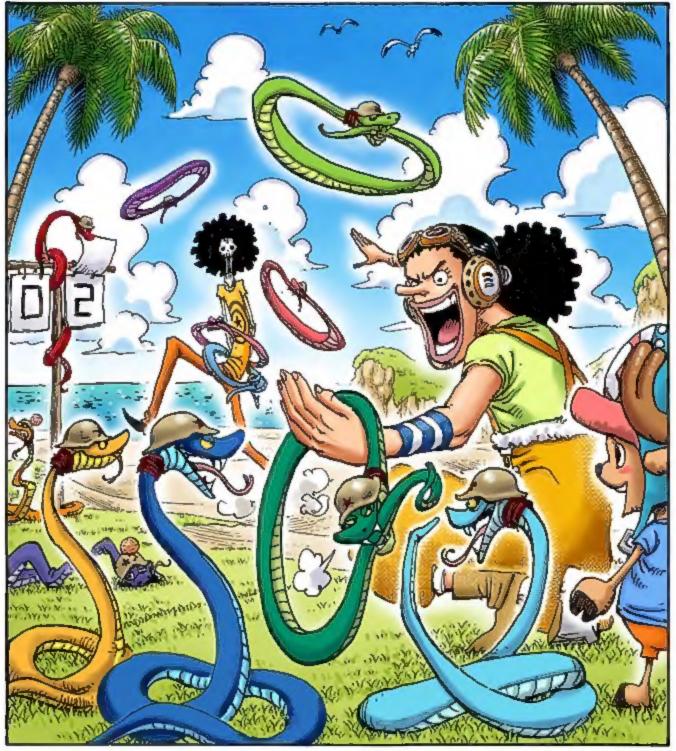
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2000

第859話	Emperor Assassination Plan	007
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第861話	The Actor	043
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Chapter 859: EMPEROR ASSASSINATION PLAN



REQUEST: "USOPP PLAYING SNAKE RING-TOSS WITH BROOK" BY ORANGE PENGUIN FROM TOKYO













0

SUPWISE

YOU? SHUSH, SHUSH!













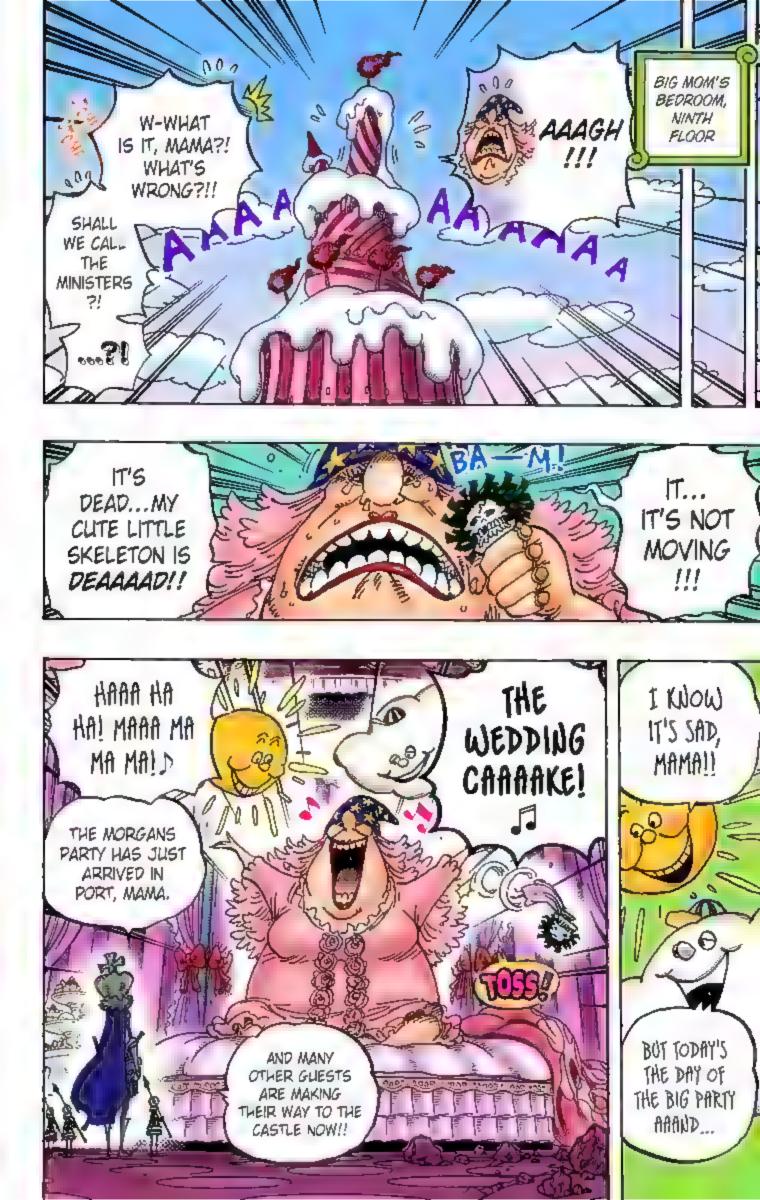




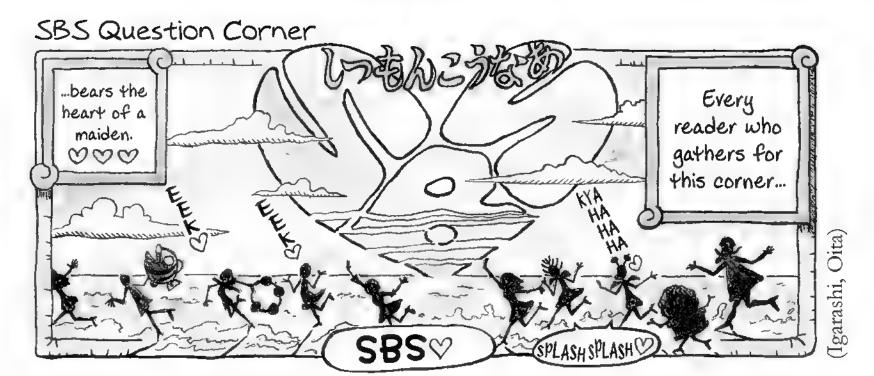












- Q: Hello, I'm Eiichiro Oda. I'm here to answer all of your dirty questions. Now, let us begin the SBS. 🛇
- A: IM-pos-ter!!! 3 Knock it off!! Stop trying to impersonate me!! I am innocent! The SBS is not a segment for perverted frivolity! It's entirely wholesome! This is the worst intro ever!!
- Q: Oda Sensei, I'm sure that you've gotten plenty of letters ever since you revealed Reiju's panties. But don't let it bother you. All of humanity was naked once. If panties are all it takes to get their panties in a bunch, then they need to learn some self-control.

--Heart-Racing Nosebleed

- A: Your pen name is the least wholesome thing about this!!! 3
- Q: Hello, Oda Sensei. In chapter 858, there's a bathing scene for Nami. If the whole family sees this on the anime, it's going to be incredibly awkward... (laughs) What do you suppose I should do? --Sanadacchi

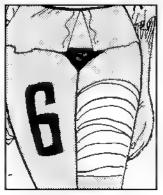
A: |

Man, what's with all the naughty Questions this time?! It's so strange. Okay, listen up, Sanadapohi All Of humanity was naked oncel 16 a Bathi

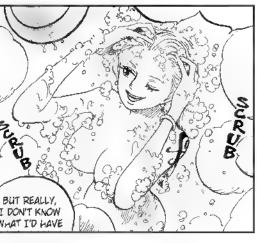
Sanadacchi. All of humanity was naked once! If a Bathing scene is going to get you all a-twitter, maybe you just need to learn some self-control!

P.S. I got a heart-racing nosebleed while drawing this scene.











Chapter 860: 10:00 START



REQUEST: "CROCODILE HOLDING AN UMBRELLA OVER A PUPPY SHIVERING IN THE RAIN" BY HIYU MORI FROM HYOGO



AND I CANNOT STAND BY AND DO NOTHING WHEN THEIR LIVES ARE IN DANGER!! SO I WILL ASSIST THEM!!!



OOL

m



... MEANT TO INDICATE THE NUMBER OF FELLOW SACRIFICES THAT HAD TO BE MADE ALONG WITH ME!!!

BIG MOM'S PRICE FOR LEAVING WENT BEYOND THE BOUNDS OF MY ONE LIFE. IT WAS UNREASONABLE AND DISHONORABLE!!! I DID THE HONORABLE THING FIRST AND WENT FACE-TO-FACE TO REQUEST MY LEAVE FROM HER SERVICE.

IF LUFFY'S GROUP HEARS ABOUT IT...

... THEY'LL

DOUBTLESS

RISK GREAT

DANGER TO

SAVE SANJI.

BUT I HAD TO CHANGE COURSE!! THE ROULETTE WHEEL SHE BROUGHT OUT HAD NUMBERS ON IT... ...AND THERE-FORE, SECLIRITY IS THIN WITHIN MAMA'S TERRITORY!! AND IF SOMETHING HAPPENS AT THE PARTY...

...ALL ATTENTION WILL BE FOCUSED INWARD!! THAT WILL BE YOUR CHANCE TO ESCAPE!! SO I WANT YOU ALL TO FLEE TO SAFETY!!!

ON TEA PARTY DAYS, THE HORS D'OEUVRE SHIPS FROM EACH ISLAND ARE ESCORTING GUESTS...



WE HAVE ALWAYS BEEN PREPARED SHOULD IT COME TO THIS...

BUT, JINBE, WE WANT TO HELP YOU BECOME FREE!!

THE ONLY DISTINCTION, ALADINE...IS WHETHER I DO THIS NOW OR LATER!!!

LET US SAY, FOR EXAMPLE, THAT ONE DAY I WILL JOIN THE STRAW HAT CREW.

I WOULD LAY DOWN MY LIFE TO PROTECT MY CAPTAIN, STRAW HAT LUFFY!!













WAS THAT A MISTAKE, BEGE THE ROOK?

FINANCE.

TELL MAMA THAT IT WAS MY CALL.

AND NOW YOU'LL SAY, "ALL RIGHT... WILL DO."

HIS COLOR OF

OBSERVATION

REFINED, HE CAN

ACTUALLY, SEE, THE

NEAR FUTURE! NO

WORTH 'A' BILLION !!

WONDER HE'S

"HAKI IS'SO

BIG MOM PIRATES SWEET 3 GENERAL (2ND SON OF CHARLOTTE) CHARLOTTE KATAKURI

ALL RIGHT... WILL DO.

1111

GUY'S THE BIGGEST SOURCE OF TROUBLE AT THE PARTY...

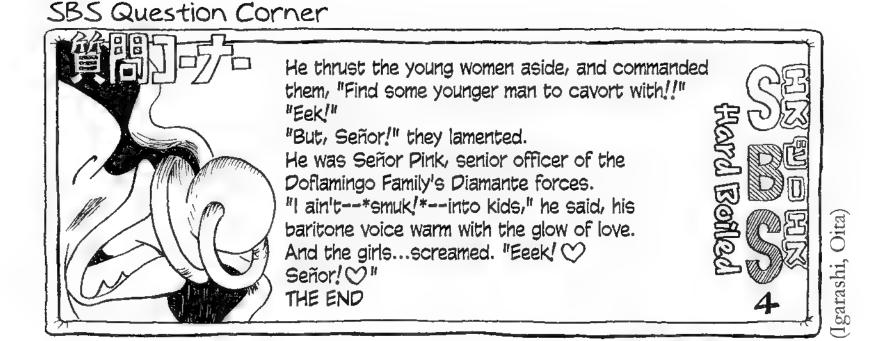
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THIS,

BUT BEFORE THAT HAPPENED...







- Q: Please make Urouge cute. --Ajishio
- It didn't work. A:
- Odacchill I've decided to display my Nami Q: figure on my TV stand.
 - --Captain Nobuo
- A: I see. Next question.
- Odacchi Sensei!! Sum up your current Q: feeling with a famous One Piece quote! Three, two, one, go!!
- Yuck. It's sticky. A: (Unforgettable quote)

...still

love

400.

- ON ME! Q: Tell me the name of the big black cat in Hawkins' pirate crew. I can't get over how cute it is. Is that black cat a mink?
- A: UMM...Black? Black cat? That looks...Black to you? Can we just agree that it's a cat? You're right, this cat is a mink. He's a crew member on Hawkins' crew. His name is Faust, and he seems to be a sorcerer...But what kind of sorcery does he command? What kind of saucery does he catmand? (That's a little joke for you folks.)
- Q: Hello, Oda Sensei. Whitebeard always wore a bandana around his head. Was he hiding his baldness? Please draw what he looked like underneath. -Sanadacchi

Bu+

l...

It's like this. A: According to rumor.





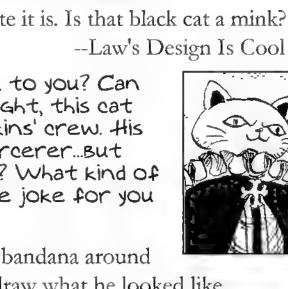


IT'S

STICKY.

WIPE IT





Chapter 861: THE ACTOR



REQUEST: "CAT VIPER LOUNGING IN A KOTATSU WITH A BUNCH OF CATS" BY NODA SKYWALKER FROM OSAKA







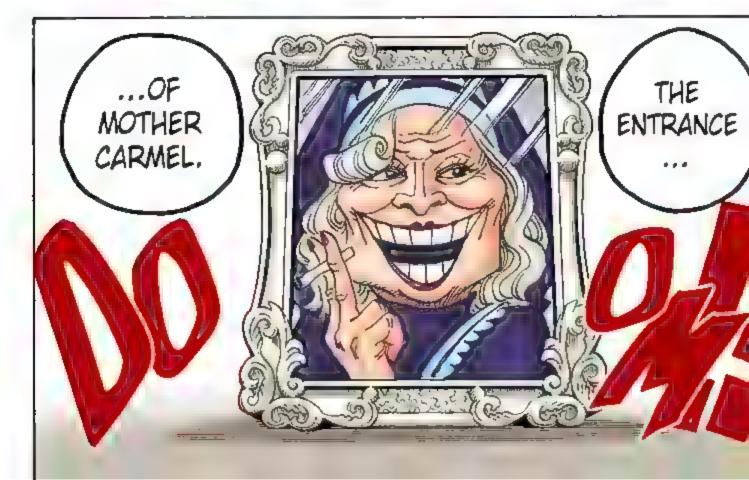
































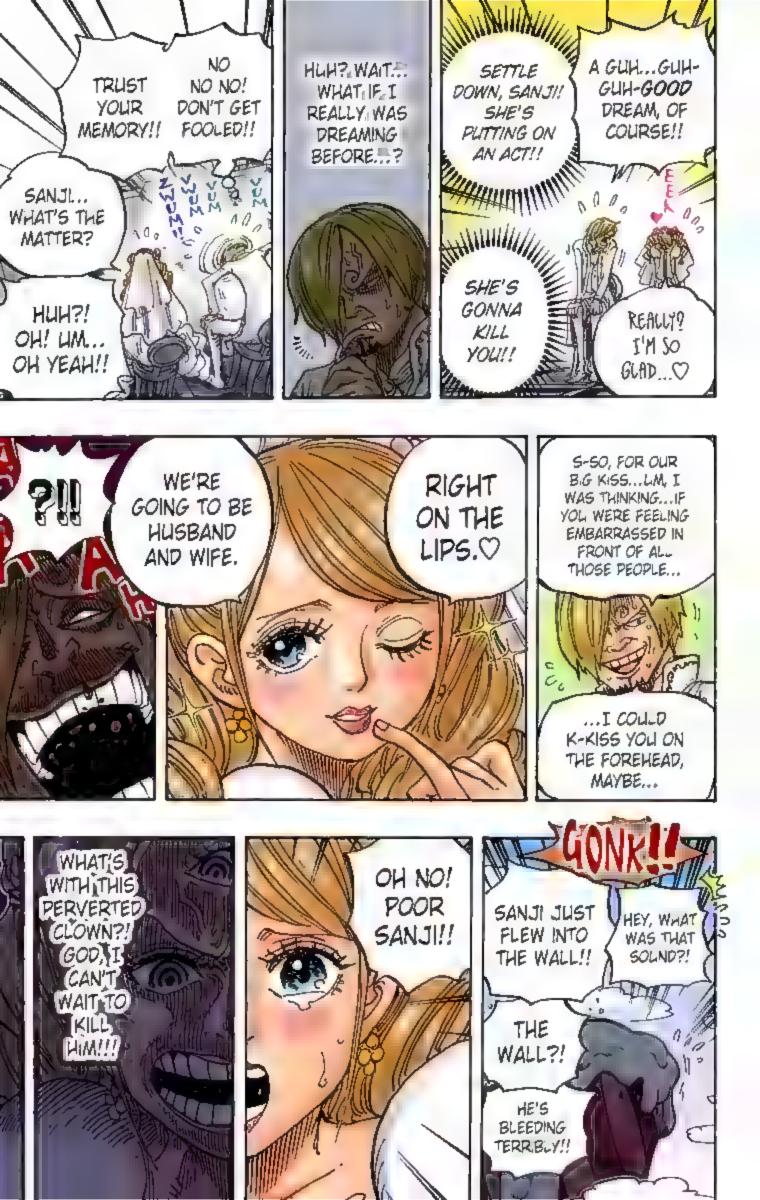
BACK!!!

PEOPLE ...















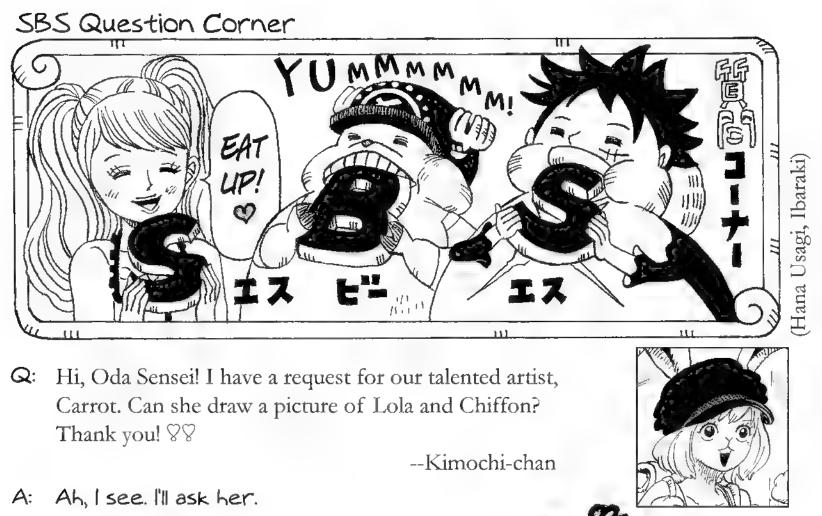




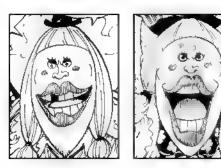








C: Yeah! Sure!



A: Oh...Oh.

Q: I'm 16 years old, and a huge fan of Charlotte Katakuri. So I have a question--there are some people in Totto Land with very long necks.

Are these the Snakeneck people? If I'm right, please use the Germa 66 press tool to stretch out my neck too. --Minogorilla

- A: Ah yes. The Snakeneck people appeared on the slave auction list in the Sabaody Archipelago, but we didn't didn't see them until now. Some of Big Mom's children are snakenecks, even. They're 34th son Mascarpone and 29th daughter Joscarpone. These twins are inseparable.
- **Q**: Is it the style among the Longleg people to get leg tattoos?

--Macchi and Takeshi

A: It is. The Longlegs are very proud of their long and Beautiful limbs. As we saw with Blue Gilly Back in Dressrosa, it's a fashion choice to have openly visible tattoos on their legs. Baron Tamago does not seem to fall under this type, however.







Chapter 862: THE THINKER



REQUEST: "YOUNG BUGGY AND SHANKS PLAYING CARDS" BY INTERDIMENSIONAL PORK RIBS FROM MIE















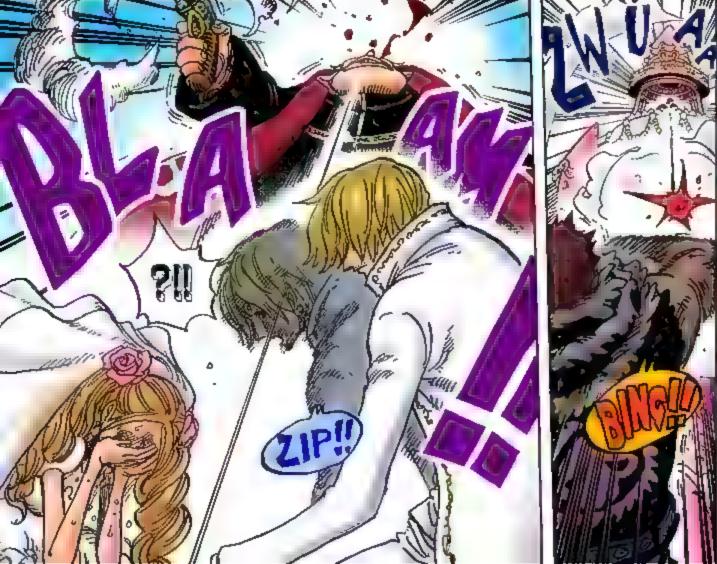
















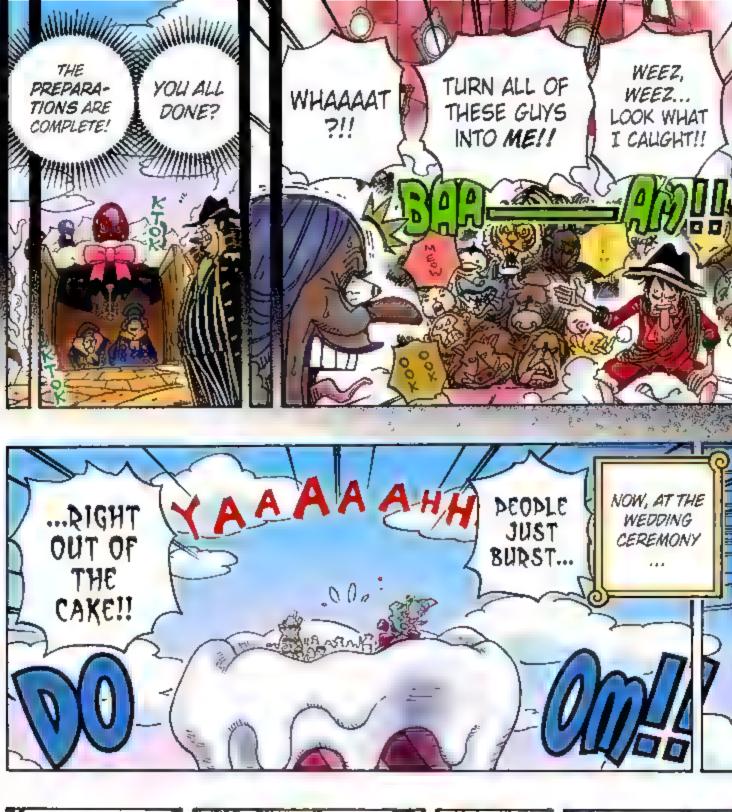


Chapter 863: THE KNIGHT















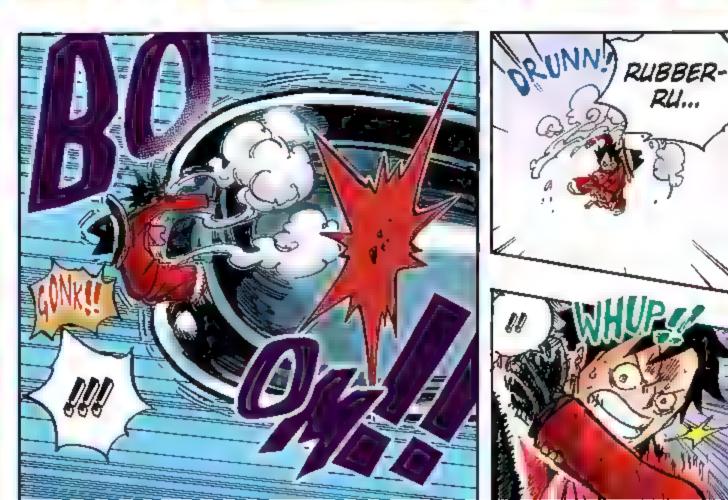


















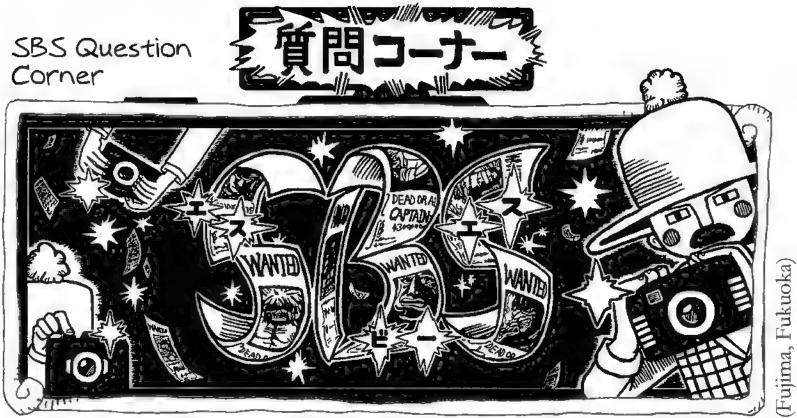












0M

On page 28 of volume 85 (chapter 850), you can see the bento lunch that Sanji Q:

prepared. When compared to the list of the crew's favorite foods in the SBS section of volume 45, they line up perfectly. However, I just can't figure out what the food is to the left of the sandwich. Is it Brook's favorite, perhaps, since he wasn't in the volume 45 SBS? Can you provide an answer that will swirl my brow?

--OP Girl

Ah, good looking out there. It's supposed to A: Be a scene where Sanji's making a lunch for Pudding, and you wonder, "What are you really thinking about, man?!" You're right, he's made all of the crew's favorite dishes. And look at

the amounts. This is not a single meal for one lady, Sanji... Here's the menu:

Meat (Luffy), Rice (Zolo), Seasonal fish (Usopp), Pasta (Sanji),

Hamburger (Franky), Sandwich (ROBIN), Tangerine (Nami), Chocolate (Chopper). As for the dish you couldn't identify, it is Brook's favorite: curry! Brook loves to eat curry, But he makes an absolute mess of it, so Sanji doesn't normally like to make it for him.

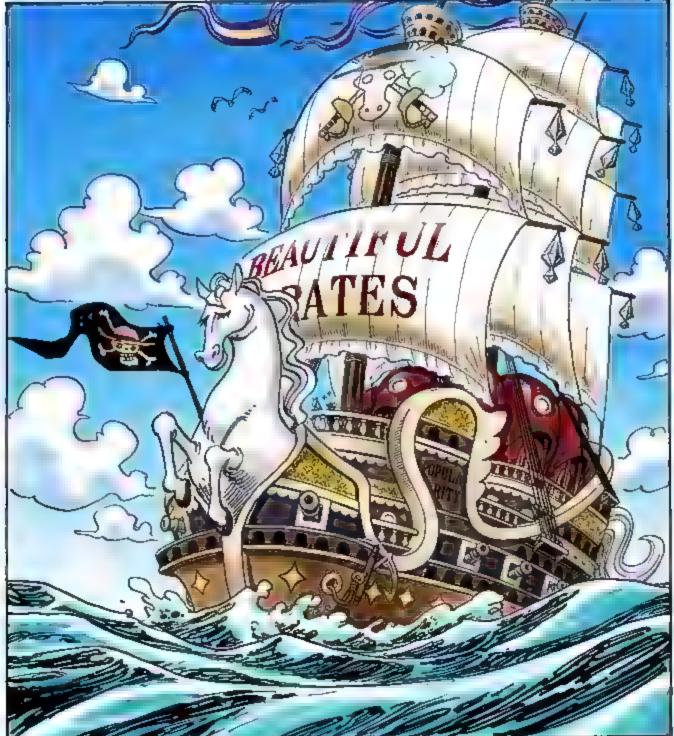
- Hello, Oda Sensei. The lunch that Luffy eats at the location of his promise with Q: Sanji looks really gross, but Luffy says it's delicious. Is this because his gratitude is the most delicious seasoning of all? I complained about my wife's cooking, and now she doesn't cook for me anymore. --I Will Only Eat the Food My Wife Cooks
- That's one of those statements that will A: cost you your life. You brought it on yourself. Buddy.







Chapter 864: THE VINSMOKE MASSACRE PLOT



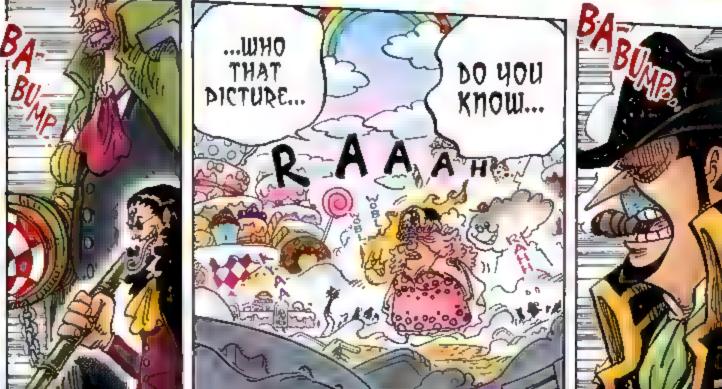
LIMITED COVER SERIES, NO. 23 :THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 1: "THE BEAUTIFUL PIRATES BEAUTIFULLY SAIL THE BEAUTIFUL SEAS"







































Q: Hi there, Odacchi! I've been a reader since volume 1, and I was noticing that

pretty much all the characters of *One Piece*, no matter how they speak, express their gratitude in a straightforward way, with "thank you" or "thanks," but not with alternate sayings like "appreciate it" or "much obliged." Is this an intentional choice on your part?

--Luna

A: Ooh. That's quite an observation to make in the 20th year of the series (laughs). This is indeed an intention of mine. Some of the characters are rather shy about openly admitting their feelings or being polite, like Zolo. From my perspective, people who have to hide it or act cool by twisting their words are actually pretty uncool. So as long as it doesn't totally

Mess up the flow of dialogue, I always have them just say "Thanks." It's direct and honest. Sometimes the scriptwriters for the anime version will throw in other words and I'll think, "Oh no..." But really, it's not like the people watching would notice, and I don't think it's so important to impose on everyone. It's Basically just a personal thing for me. Thanks for noticing!!

Q: Hello, Odacchi! Do the transponder snails have a silent mode? I mean, everyone's got times where they really don't want their phone going off... Can they change the volume on them?

--Uzura

- A: Well, transponder snails are living creatures, so it really comes down to training. If you tell it, "Shhh!" and it obeys, then you're in silent mode. As far as volume goes, it's just how well you train and feed them.
- Q: I have something to say to my dad. "Everyone has an equal right to change the channel!!!"

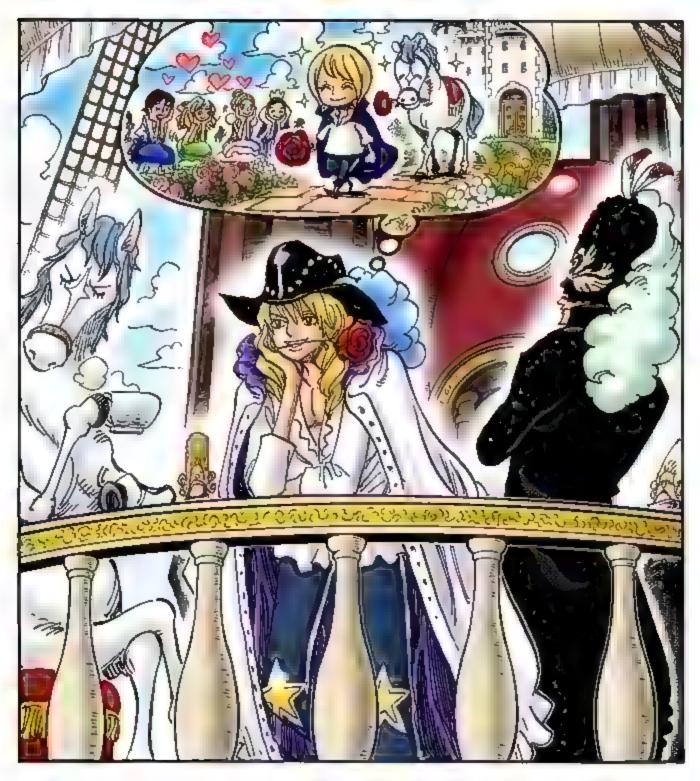
--Naotsu

A: You're still living at home with your parents. I don't know if dependents are strictly equal with grown adults...



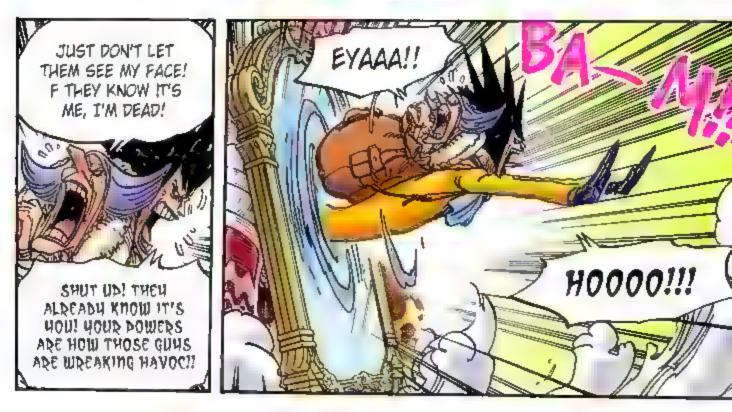


Chapter 865: HEY, MOTHER



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 2, CAVENDISH: "AS YOU PROBABLY KNOW, YEARS AGO..."

















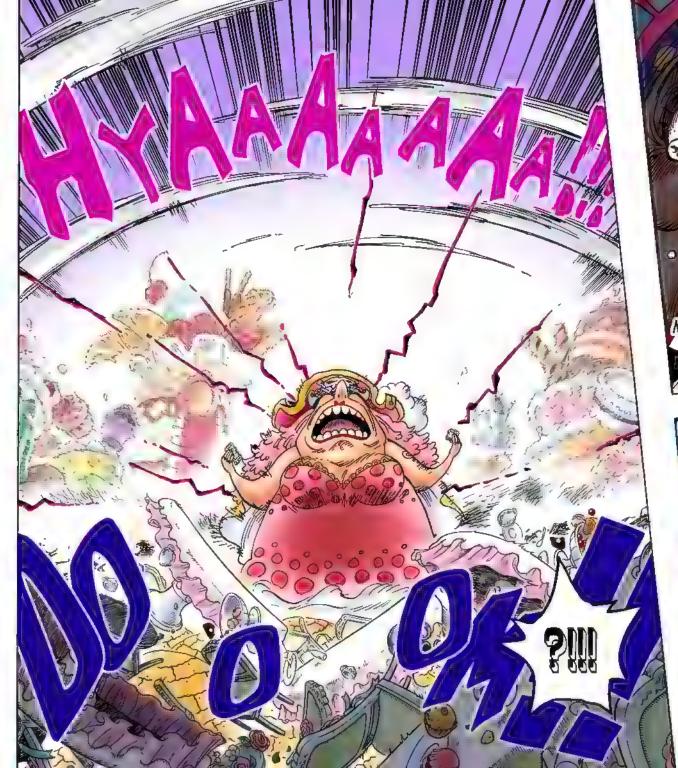


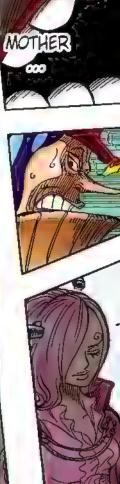




















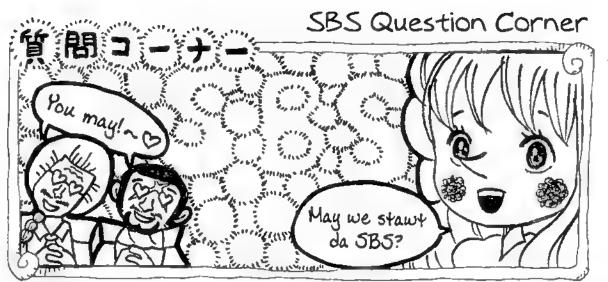






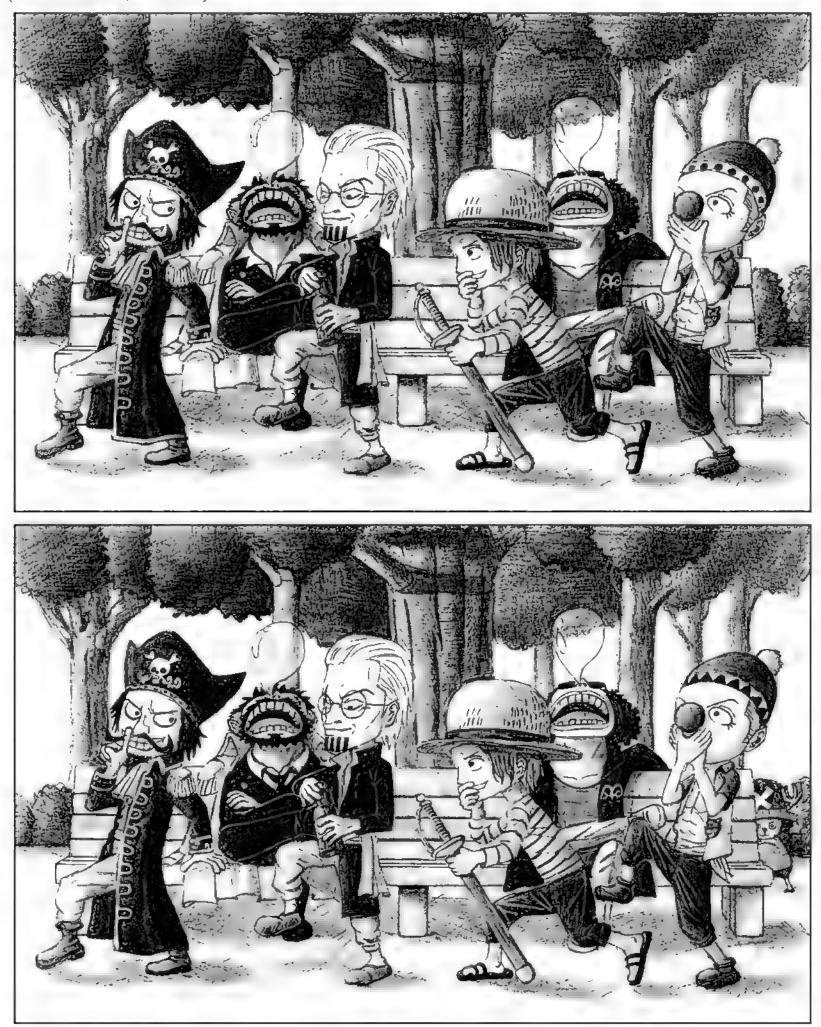






A: Spot the differences! Thank you for this one, Yucchan's Papa!! Find the answers on page 188!

(Yuko Honda, Saitama)



(Yucchan's Papa, Saitama)



Chapter 866: NATURAL BORN DESTROYER



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 3, CAVENDISH: "PRINCE CAVENDISH OF BOURGEOIS KINGDOM IS SO POPULAR NO YOUNG LADIES ARE GETTING MARRIED"



















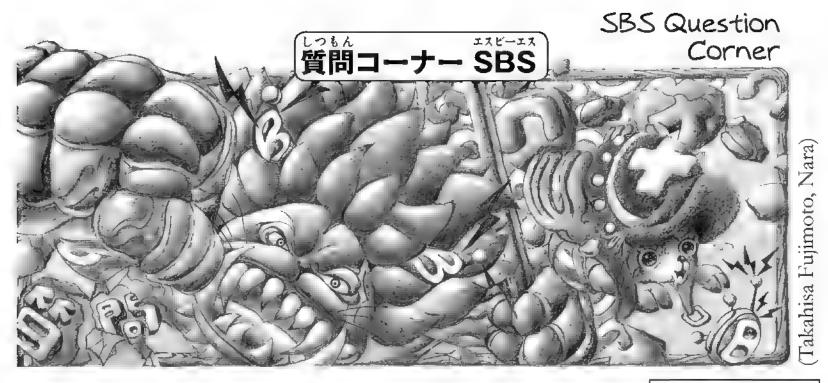












- Heso, Odacchill Apparently the 25th of every month is Q: "Pudding Day." How about if Charlotte Pudding's birthday is June (roku from "Charlotte") 25?
 - --Dori
- How about? You want to just "how about" this A: question? You think you can simply decide the day a person is Born that way?! Okay, sure.
- I have a matter to discuss with you, Oda Sensei. Can Q: Reiju's birthday be November 30? That would be 11 (i-i onna = pretty woman) 3 (San-ji's sister) 0 (Rei-ju). Let's just assume that it's settled! Thank you very much for agreeing with me!



--The Morio

- What?! Hang on a second!! Now you listen to me! That's cool. A:
- Q: Hello, Odacchi! I've been trying to come up with very obscure dates for character birthdays, to help fill in the calendar. Sorry that there are so many.

--Charlotte Senbei



Merry: January 22 (hi-tsu-ji = sheep) Kin'emon: January 29

(i-fu-ku = clothes)Nojiko: July 25 (no-ji-ko sounds like "7-2-5")



Bellemere: December 3 (Tangerine Day)

Mr. 5: July 26 (No-se = Fancy Bo-mu = Nez-Palm)

Toh-Toh: June 17

Terracotta: September 25 (kyu-ji-cho = stewardess Terra-ko-tta)

Pekoms: April 11 (Fist Pump Day)

Kanjuro: July 21 (natsu-no-i-sha = "summer doctor" rakugo story) Baron Tamago: May 14 (egg = 5 - 7 - 7 in the alphabet)



King Riku: June 27 (Speech Day)

Kaya: August 24

(Ka-yajo-i = Doctor Kaya)



Blue Gilly: November 27 (Bruce Lee's birthday)

Pedro: June 16 (ki = tree, "Treetop" = ka before ki is (World Day to Combat Desertification and Drought) [100] the 6th character in hiragana, plus Pe-do-ro = 16)

> Smoothie: October 12 (Ju-ice dai-jin = minister)

Whoaaaaa!! Hang on, hang on, hang on!! You can't just throw a A: whole pile of Birthdays at me...and just expect me...to decline them!



Chapter 867: HAPPY BIRTHDAY



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 4, CAVENDISH: "A LIFE OF MISERY IN EXILE FOR BEING TOO POPULAR, WITH ONLY 74 SERVANTS AND 500 MILLION BELLY"





















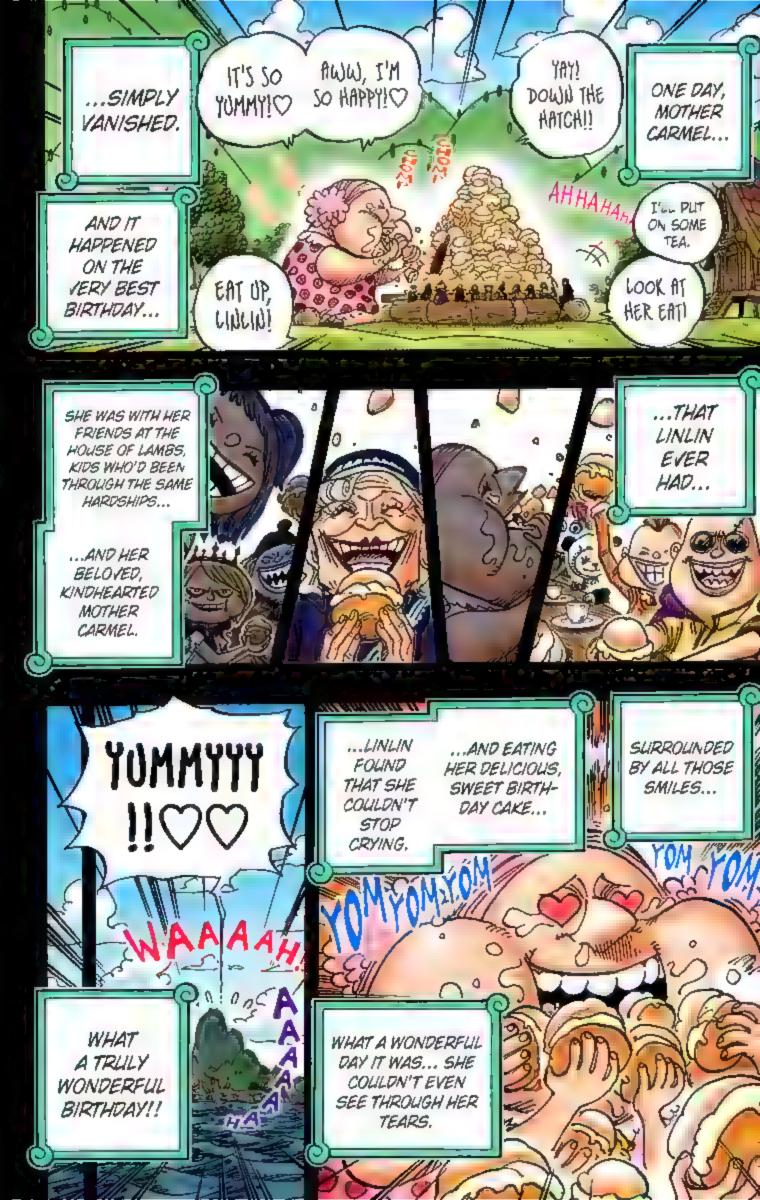




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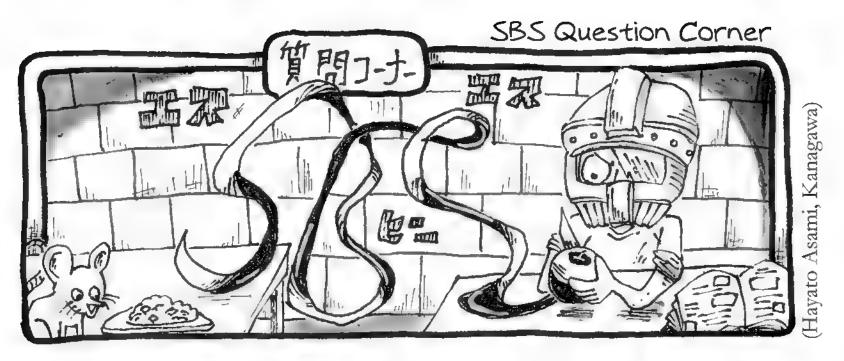












Q: Hi, Oda Sensei! My question is about Bepo's distant brother that you

mentioned in volume 84's SBS segment. Is that the Zepo who appeared in chapter 850? Or is it just an un-bear-able coincidence?

--Haru Mihashi

A: They do look alike! You're correct. Pedro's Nox Explorers were pursued by the government for searching for Ponegliffs, which turned them into the Nox Pirates. That was about 15 years ago. Bepo loved and

admired his older Brother Zepo. He descended the elephant to gaze at the sea, and ended up getting washed over to the North Blue, where he met Law.

Meanwhile, Pekoms took all the Nox Pirates who were unable to continue due to injury or lack of will, leaving just Pedro and Zepo at sea. Pekoms' group wound up in Big Mom's territory, which saved their lives and gave them a new master to

elephant

serve. Pedro and Zepo ultimately set their sights on Big Mom's Ponegliffs after five years of searching, which led to their reunion with Pekoms.

Q: I really want to see Charlotte Linlin at ages 28 and 48. Can you help with that?

--M Natsuo

A: Here you go. CHARLOTTE 28 48 CHARLOTTE 28 48 CHARLOTTE

Oh, it's time! The SBS is over! See you next volume!!





Chapter 868: KX LAUNCHER



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 5, CAVENDISH: "...AND THAT'S WHY WE SHOULDN'T OPEN FIRE, BECAUSE THEY'RE NOT ENEMY SHIPS." "THAT WAS A LONG EXPLANATION."

















































Chapter 869: CASTLING



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 6, BARTOLOMEO: "IT'S THE USUAL RAUCOUS RUCKUS FROM THE BARTO CLUB"



























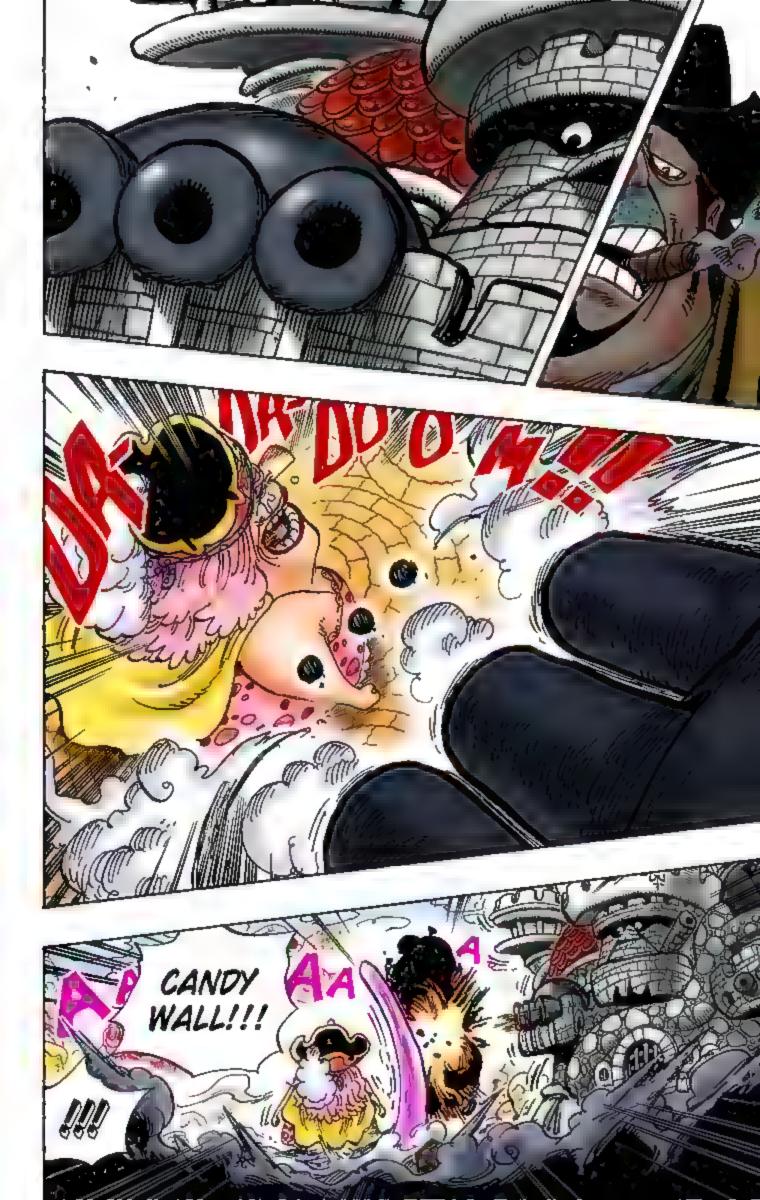






























モッッッフモフのモフモフ♡



(東京都 関日菜さん)

背景の描き込みが見事。

ドレスローザとキュロス//

F 葉県

とう20周年// デジタルルフィー// ありか



クロカンブ~~ッシュ♡ うまそー!!



ジェルマ、無の風格/ くそーカッコイイ…//

ウソップ様より告知 [ONE PIECE.com]で『ウソップギャラリー海賊節』がカラーで見れるぞ川 悟しくもコミックスに載れなかったクルー達の作品も厳選公開だ!!

ワンピース ドットコム 検索



麦・ワ・ラ・バンドラ 音量勝負///

不思議の森の 戦うキャロット!!



なっつっげ~~~~!! 苦労の一枚っ!! よくやった!!



女帝の…肉感を見よ♡







アヤサ・カグチさ

伝説を支えた男レ



ガ

vý lt

らね

(福岡県 吉瀬丈治さん

福岡

笹平正広さ





パッパグと5つ字人魚~~~!!

ジェルマの料理長 コゼット! ほめて ほしいよな! 料理。



説がらせるぞ〜!! ゴーストプリンセス!!







(大分県 _·MENO·さん)

■編集協力/現代書院



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EXTRA PAGES



EIICHIRO ODA

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